## **Avery Dennison Performance Tapes**

# Attachment of Displays

#### **Application overview**

Tape solutions replace mechanical fasteners like screws for the mounting of display and control panels on appliances. Very often bonding to low - to medium surface energy substrates is required. Tapes possess the ability to bond to a wide range of surfaces with the ability to accommodate high levels of vibration and to seal against environmental conditions.

#### **Customer benefits**

• Aesthetic assembly for a clean and smooth appearance

• Easy to apply, with no drilling or damage to the substrate

No cure time required; ability to handle immediately following tape application

 Durable – specially formulated adhesive and tape construction provides a strong, lasting bond

The lifetime performance of the bond depends largely on the selection of the right adhesive and carrier.



#### 1. AFB™ – Acrylic Foam Bond

AFB is an acrylic tape with an acrylic foam core, this dense adhesive enables good lamination and maintains high internal strength on irregular substrates, even when two bonding surfaces are different towards each other like for instance curved surfaces. The tape offers excellent longer term durability and highest internal strength, and is suitable for auto-dispensing.

#### Portfolio Overview

	AFB 66		
Features	Good cohesion performance Seals against water, moisture, and more		
Benefits	<ul> <li>Conformable foam density level enables good lamination with irregularity of rigid substrates</li> <li>Easy die cut for a precise fit</li> <li>Gap Filling</li> </ul>		
Applications	Metal or HSE plastic bonding requiring a high internal strength     Appliance attachment & construction		
Thickness (excl. Liner)	250 μm, 400 μm, 500 μm, 800 μm, 1000 μm, 1200 μm		
Colours	Clear, Grey		
Product Codes	AFB 6625C, AFB 6640G, AFB 6650C, AFB 6680G, AFB 6610C, AFB 6612G		

#### 2. DC PE Foam - Double Coated Polyethylene Foam

PE foam tapes are acrylic or rubber based tapes with a polyethylene foam core. These foam tapes enable good lamination and easy die cutting. The tapes offer excellent longer term durability even when two bonding surfaces are different towards each other — like, for instance, curved surfaces.

#### Portfolio Overview

	Pure Acrylic Adhesives	Modified Acrylic Adhesives	Rubber Adhesives
Features	Closed cell foam carrier Easy liner removal Easy to die cut Paper or PET liner	<ul> <li>Closed cell foam carrier</li> <li>Easy liner removal</li> <li>Easy to die cut</li> <li>Paper or PP liner</li> </ul>	<ul><li>Closed cell foam carrier</li><li>Easy liner removal</li><li>Easy to die cut</li><li>Paper liner</li></ul>
Benefits	<ul> <li>Conformable foam density level enables good lamination with irregularity of rigid substrates</li> <li>Gap filling</li> </ul>	<ul> <li>Conformable foam density level enables good lamination with irregularity of rigid substrates</li> <li>Gap filling</li> </ul>	<ul> <li>Conformable foam density level enables good lamination with irregularity of rigid substrates</li> <li>Gap Filling</li> </ul>
Applications	Metal or mid to high surface energy material bonding requiring a high internal strength     Appliance attachment & construction	Low to mid surface energy material bonding requiring a high internal strength     Appliance attachment & construction	Low surface energy material bonding requiring a high internal strength     Appliance attachment & construction
Thickness (excl. Liner)	900 µm	900 μm	900 μm, 1100 μm, 1700 μm, 2100 μm 1100 μm, 3300 μm
Colours	White, Black	White	White
Product Codes	FM Y422A, FM M2705	FM 477, FM 7634	FM M1702, FM M1707, FM M1711, FM M1712, FM M1750, FM M1770

### Technical Properties & Key Application Requirements

#### For more information on our bonding tapes and adhesive solutions, call us:

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